

# Technical Data Sheet

## Pipe Chamfering Tool - Soil Pipes

### OPERATING TIPS

- The soil pipe must be cut off reasonably square or the chamfering tool will not work.
- Ensure soil pipe is firmly clamped before chamfering takes place.
- The chamfering tool can be used in any power tool with a 3 jaw chuck when assembled with the adaptor (DSPLDHEX).
- The recommended maximum speed is 1200 r.p.m.
- Tighten chamfering tool firmly in chuck of power tool.
- Hold parallel to soil pipe resting against the cutting edge.
- Start power tool revolving and allow abrasive surface of chamfering tool to remove any burr from pipe and form a chamfer on the end of the pipe.
- the chamfer will now allow the pipe to be easily pushed into required fitting.
- Please be aware that the tool will become hot to the touch after repeated use so care must be taken when handling.



### TECH TIP!

The pipe being chamfered should be held firmly in a vice or similar. The tool can then be rotated by the power tool around the cut edge of the pipe to remove the burr



13mm Soil Pipe Chamfering Tool (When used with adaptor DSPLDHEX)



Soil Pipe Chamfering Tool (When used with adaptor DSPLDSDS)



Soil Pipe Adaptors - Hex & SDS Adaptors 5/8" - 18 UNF